

Data Sheet CPM200GTPU01

General Processing Conditions

The grade can be processed on standard injection molding machines.
The following molding parameters should be used as a rough guideline.

Barrel Temperature	190 – 230	°C
Nozzle Temperature	210 – 240	°C
Injection Speed	lowest possible	
Melt Temperature	205 - 230	°C
Mold Temperature	10-40	°C
Drying	recommended @80-100	°C

* Values determined on injection molded specimens according to ISO 3167, based on ISO 291 conditions.